



OPEN VENTILATED AND
PIPE VENTILATED FAN COOLED MOTORS

ATB MORLEY
Technology in Motion

TECHNICAL FEATURES

Morley motors are designed and manufactured at the Morley head office and main factory in Leeds in England, making use of proven electrical design software and modern design tools including computer aided drawing and finite element analysis techniques.

Construction Frames are very robust yet permit the possibility for customisation. All motors are manufactured from heavy gauge fabricated steel including the feet or flange, the terminal box and bearing housings. All mounting arrangements can be accommodated.

Cooling Machines incorporate shaft mounted steel fans designed for energy efficiency.

Cores Produced from laminated, insulated, high grade, low loss silicon steel. Stator cores are secured between laser cut steel plates. Rotor cores fit against a shaft shoulder at the non-drive end, are keyed with a full-length key and secured by a multi-tab washer and locking nut at the drive end. This ensures that both the stator and rotor cores are very rigidly supported.

Windings Low voltage motors incorporate wire windings insulated with a high-grade polyester covering. High voltage motors have rectangular copper strip pre-formed coils that are vacuum pressure impregnated in a class H polyester resin. High-grade proven insulation systems provide a high overload capacity and the ability to pass IEEE water immersion tests.

Rotors The Morley Barlok® pinned copper bar rotor system employs rolled steel pins that are inserted below the rotor bar in order to overcome problems associated with more conventional methods of rotor construction. The system was specifically developed for long or repetitive starting duty cycles. Barlok® overcomes bar joint stress and radial vibration problems increasing reliability, life expectancy and permissible starting frequency. Morley are not aware of a single rotor bar failure since the introduction of Morley Barlok® in 1980.

Bearings All motors incorporate high quality widely available metric grease lubricated rolling element bearings. Long bearing design lives and generous re-lubrication intervals help to reduce maintenance and down time. Grease nipples allow re-greasing while running and pressure grease relief facilities ensure bearings cannot be over greased. One of the most common causes of bearing problems is inadequate bearing sealing. Morley utilise the highest quality and most effective brass seals available.

Terminals A wide variety of fault and non-fault rated terminal arrangements are available. Standard terminal boxes are cast iron or fabricated steel, non-fault rated and air insulated. Terminal boxes can be mounted in various positions including the top and side. Gland plates can be provided blank or fitted with a variety of glands and adapters to suit customer's requirements and local regulations.

Protection Machines are available for non-hazardous, safe area use and enclosure protection is available up to IP23. Motors are also available for pipe ventilation where airborne contaminants are present in the immediate area. Protective surface treatments have been carefully selected to offer effective protection in all environments.



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Open Ventilated and Pipe Ventilated Fan Cooled Motors

The Morley Electric Motors Ltd 'Hi Spec' range of machines is made up of induction motors that have been specifically designed for the more arduous industrial applications. The range of open ventilated fan cooled motors detailed in this brochure is complemented by totally enclosed fan cooled, water jacket cooled and hazardous area machine ranges. Open ventilated motors are generally used in fairly dry, clean, indoor environments.

Hi Spec is not an ordinary mass produced motor but a high specification machine that incorporates the highly successful and supremely reliable Barlok® pinned copper bar rotor construction. What Morley offer, is a specifically engineered reliable drive solution working with customers to match the requirements of the driven equipment and drive train. The unmistakably robust build specification of a Morley motor is evidence that the motors are built to last in the harshest environments.

✓ EXPERIENCED

Established in 1897 the company can demonstrate comprehensive reference lists detailing numerous high profile global installations. Customers include packagers, original equipment manufacturers and end users. The company's product range and experience embraces most duties, applications and environments.

✓ PROFESSIONAL

Morley is ISO9001:2000 and EECS approved, and is a strong, focused and expanding organisation that prides itself on its design expertise, technical innovation and having the flexibility to understand and react to customers needs.

✓ LOCAL

A network of overseas offices and service and repair companies offering local consultation and product support demonstrates the company's commitment to extending an already strong international position.

If you want performance and proven reliability that exceeds your expectations, increased availability and therefore higher productivity, longer product life and peace of mind, then take control by installing a Morley motor.

Morley Electric Motors

PRODUCT BENEFITS

- Outputs up to 2000kW, supplies up to 6600 Volts
- Extra heavy duty construction to safeguard against impact and mechanical shock
- Barlok® pinned copper bar rotor construction
- Sealed, VPI stator winding system
- High quality, proven bearing and bearing seal arrangements
- Extremely efficient
- Low vibration and maintenance
- Compact construction – open ventilated machines are considerably smaller than equivalent totally enclosed units
- Flexibility and customisation to match specific drive requirements and dimensional restrictions. Fabricated frames enable retrofit interchangeability with existing installed machines supplied by others meaning skids, base plates and cable routings need not be disturbed
- Comprehensive in house on load testing on 50Hz, 60Hz or variable frequency
- Variable speed / inverter compatible
- Cost effective – the capital cost of an open ventilated machine is very economical compared with an equivalent totally enclosed unit
- Range of cooling and mounting options



DUTIES AND APPLICATIONS

Because the motors are specifically electrically and mechanically designed for customers variable load and duty requirements they can be made suitable for almost any industrial application. Typical applications include pumps, fans, compressors, mills, conveyors and crushers.

STANDARDS

Motor ranges are designed and constructed in accordance with IEC standards and are based on continuous operation (S1 duty according to IEC) although other duty cycles can be accommodated.

RANGE

A wide range of standard outputs, speeds and enclosures is available. The following table provides details of the basic range but many other special options are available such as slower speeds, dual speed or dual voltage, 60Hz supplies, variable frequency machines, wound rotor slip ring machines etc.

SUPPLY (VOLTS, 50Hz)	SPEED (POLES)	POWER OUTPUT (kW)	POWER OUTPUT (HP)
Up to 1100	2	100 – 1500	134 – 2000
Up to 1100	4 - 8	100 – 2000	134 – 2670
Up to 3300	2	100 – 1500	134 – 2000
Up to 3300	4 - 8	100 – 2000	134 – 2670
Up to 6600	2	200 – 1500	267 – 2000
Up to 6600	4 - 8	200 – 2000	267 – 2670

